

# GEMLUX SS INFORMATION & CARE INSTRUCTIONS

The GEMLUX Stainless Steel products on your boat are made to the highest quality standards. Stringent quality control processes such as metallurgical analysis; precision polishing, multiple inspections, and Six Sigma procedures ensure the highest quality possible. In order to ensure that your GEMLUX Stainless Steel maintains it's beautiful finish it is critical that you care for it properly.

**WARNING:** Your Stainless Steel can be damaged by exposure to acids and other corrosive agents found in many cleaning products. A partial list of additives that may cause staining and a weakening of the finish are provided below. Use of these and other similar solutions to clean your boat can cause your Stainless Steel to bleed and will void your warranty.

Chlorsulphonic Acid	Comet	Sulphuric Acid	Sodium Bifluoride
Ferrous Iodide	EZ-ON, EZ-OFF Cleaner	Muriatic Acid	Stannic Chloride
Hydrobromic Acid	Ferric Chloride	On & Off Cleaner	SnoBol
Iodine	Flourine	Rust StainsAway	Soft Scrub
Sodium Chlorite	Hydrofluailicic Acid	Ferrous Chloride	Marine Spray Nine
Sulphur Chloride	Silver Chloride	Hydrochloric Acid	
Bleach	Sodium Hypochlorite	Hydrofluoric Acid	

## CLEANING AND CLEANSERS

Frequent cleaning of your stainless steel with soap, water, and GEMLUX Cleaning Wax will help maintain the finish. Always rinse the metal thoroughly with clean water and dry completely. Clean soft cloths or pads should be used. The use of steel wool pads or other highly abrasive brushes or sponges are not recommended and will damage the surface.

Contamination of the surface by chemicals, dirt, or other material hinders the passivation process and traps corrosive agents, thus reducing corrosion protection. If your stainless is exposed to such chemicals it should be re-passivated with GEMLUX Passivation solution.

JOB	CLEANING AGENTS	METHOD	COMMENTS
Routine cleaning	Soap and water	Apply with a sponge or soft cloth. Dry area completely.	Once your stainless is free of discoloration and/or bleeding spray GEMLUX Passivation Solution directly onto stainless. Allow to cure for 30-60 seconds.
Stubborn stains, discoloration or bleeding	GEMLUX Cleaning Wax	Apply with soft dry cloth, allow to dry and polish and buff using a clean dry cloth	Rinse with fresh water and dry the area. This solution will help re-passivate the stainless steel

For purchase information on the GEMLUX Cleaning Wax or GEMLUX Passivation Solution please contact us at the numbers listed below.

tel: 904.264.0173 / 888.gemlux.1 (888-436.5891)

fax: 904.269.5905 / [www.gemlux.com](http://www.gemlux.com)

# OUR COMMITMENT



GEM Products, Inc. is committed to providing our customers with the highest quality GEMLUX® stainless steel hardware by utilizing our knowledge, relationships, experience and passion. This will add value for our customers, their customers, our employees and our shareholders.

## OUR WARRANTY

GEM Products, Inc. (GEM) warrants to the original retail purchaser that GEM's products will be free from defective materials or workmanship under normal use and service for a period of one (1) year from the original purchase date. See exceptions and exclusions below.

GEM warrants to the original retail purchase that GEM's GEMLUX® Stainless Steel products sold after January 1, 1990 will be free from structural corrosion, under normal use and service, for the life of the boat on which the GEMLUX® product is originally installed. See exceptions and exclusions, below.

GEM SHALL NOT BE LIABLE FOR LOSS OR MISUSE OF ITS PRODUCTS, NOR SHALL GEM BE LIABLE FOR OTHER INCIDENTAL OR CONSEQUENTIAL COSTS, EXPENSES, OR DAMAGES INCURRED BY THE ORIGINAL RETAIL PURCHASER OR BY ANY OTHER PERSON, FIRM OR CORPORATION.

This warranty is void if the product warranted has been damaged by accident or unreasonable use, lack of proper care and preventative maintenance, improper installation or service or other cause not arising out of defects in material or workmanship. Please refer to our *GEMLUX Stainless Steel Information and Care Instructions* on previous page.

During the warranty period, your GEM product will either be repaired or it will be replaced with a like product (at GEM's option) without charge to the original retail purchaser, when prepaid and insured, with proof-of-purchase date to GEM at the address listed below. Any expenses incurred in the removal, replacement or transportation of the product are not covered by this warranty. Any acceptance of product by GEM for replacement shall not be deemed an admission that the product is in violation of warranty or defective.

This warranty is GEM's only express warranty. Any implied warranty shall not extend beyond one year from the date of original purchase. Some states do not allow limitations on implied warranties, so this limitation may not apply to you.

In the event of replacement, the replacement product will continue the warranty time of the original product, or ninety (90) days, whichever is longer.

This warranty gives you specific legal rights. You may have other rights, which vary from state to state. It is the responsibility of the boat builder or person/company installing the product to evaluate GEM Marine's products for fitness and applicability to their specific need or use.

IMPORTANT: FOR THIS WARRANTY TO BE EFFECTIVE, GEM MUST BE SUPPLIED WITH THE PROOF-OF-PURCHASE DATE OF THE PRODUCT.

It is the sole responsibility of the purchaser to determine the viability of a GEM product for their specific need and application. GEM makes no written or expressed verification, nor does it authorize any of its employees to certify an installation of a GEM product.

## RETURN POLICY

No credit will be given for merchandise returned without authorization of the sales department of GEM Products, Inc. If authorization for merchandise to be returned is granted (other than for defective workmanship or material), a 30% restocking charge will be made.

Freight charges must be prepaid on all return shipments.  
Handling fee: There is a \$6.00 handling fee per purchase order.

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